

**000000944**
**Order Date 07/24/04 12:25 pm**
**Completed: 04/03/09 06:56 pm**
**BAR #: AL-128876**
**EPA # CAL-0001-68497**
**60 GATE FIVE ROAD**
**SAUSALITO, CA 94965**
**Phone: 415-331-4512 FAX: 415-331-8061**
**84 LAMBORGHINI JALPA**
**Lic: ?/CA V8Cyl 3.5 Eng**
**Vin: ZA9J0000DLA12087**
**Eq:**
**Profile:**
**Job01 ENGINE REMOVAL/ INSPECTION**
**Labor: \$2,400.00**

-POWER PLANT WAS REMOVED FROM THE VEHICLE FOR INSPECTION AND ENGINE DISASSEMBLED.  
 -PERFORMED GENERAL INSPECTION AND DISASSEMBLED ENGINE FOR INTERNAL INSPECTION  
 -COMPONENTS CLEANED FOR INSPECTION AND MEASUREMENTS.  
 -DISCUSSED PROCEDURES AND SENT BLOCK TO THE MACHINE SHOP FOR REPAIR.

**Job02 GEARBOX**
**Labor: \$2,400.00**

REMOVED GEARBOX AND INSPECTED. DISASSEMBLED, CLEANED COMPONENTS AND INSPECTED FOR WEAR.  
 ASSEMBLE GEAR BOX WITH ALL THE REQUIRED PRELOADS AND AXIAL PLAY ADJUSTMENTS.  
 SHIFT MECHANISM CLEANED INSPECTED AND ASSEMBLED.  
 SERVICED AND REASSEMBLED.

8617003	SEAL RING-S	5.0 @	28.91 =\$	144.55	
2508234	GASKET-S	5.0 @	3.33 =\$	16.65	
2512363	CV JOINT BOOT-S	4.0 @	27.60 =\$	110.40	
24512244	CV JOINT CLAMP-S	4.0 @	2.97 =\$	11.88	
2512245	CV JOINT CLAMP SMALLER-S	4.0 @	1.29 =\$	5.16	
254	BUNA N ORING-S	2.0 @	5.69 =\$	11.38	
70X85X8	METRIC OIL SEALS-S	2.0 @	18.95 =\$	37.90	
210664	CLUTCH THRUST CYLINDER-S	1.0 @	99.95 =\$	99.95	
21209355	CLUTCH SLAVE CYLINDER-S	1.0 @	514.78 =\$	514.78	
S6	SPIRAX 80W90 / LBS-N	8.0 @	5.25 =\$	42.00	994.65

**Job03 ENGINE REBUILD**
**Labor: \$9,900.00**

PERFORMED ENGINE REBUILD AS PER RACE STANDARD AND QUALITY.  
 -PERFORMED MEASUREMENTS AFTER RETURN FROM THE MACHINE SHOP ON COMPONENTS TO VERIFY  
 DIMENSIONAL AND TOLERANCE COMPLIANCE.  
 -BLOCK PRE-ASSEMBLED WITH NO INTERNALS FOR LINE BORE CHECK AND FOR LINERS CHECK (POTENTIAL  
 DISTORTIONS AFTER TORQUING HEADS.  
 -FITTING PISTONS AND PISTON RINGS, FITTING OF WRIST PINS.  
 MAIN BEARINGS AND ROD BEARING PRE-ASSEMBLED AND CHECKED.  
 -BEGIN ASSEMBLY OF THE BLOCK WITH NEW CUSTOM PISTON SET, RINGS, SEALS AND BEARINGS.  
 -INSTALLED CRANK SHAFT WITH NEW BEARINGS, RINGS AND SEALS.  
 -SEALED UP MAIN BLOCK  
 -OIL PUMP OVERHAULED.  
 -CYLINDER HEADS WERE DIMENSIONAL CHECKED .

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# Job03 ENGINE REBUILD

CAMSHAFT FITTED PRIOR TO ASSEMBLY IN PRE-INSTALLED HEADS TO INSURE A CORRECT LINE BORE.

-PERFORMED ASSEMBLY OF HEADS FOLLOWED UP WITH SET UP AND ADJUSTMENTS ( VALVE LASH)

-PERFORMED FINAL ASSEMBLY WITH ALL THE COMPONENTS AND REBUILD ANCILLARIES.

-INSTALLED AND ROUTED PLUMBING AND FITTINGS AS NEEDED FOR INSTALLATION.

-CLEANED UP ENGINE COMPARTMENT AND ORGANIZED WIRING AND LINES.

-SET UP ENGINE AND BAY FOR INSTALLATION.

8921608	SILENT BLOCK-S	2.0 @	53.84 =\$	107.68
3094	ACCELERATOR CABLE-S	1.0 @	20.95 =\$	20.95
GAT7395*	V-BELT-S	1.0 @	17.75 =\$	17.75
4405807*	EXHAUST MANIFOLD GASKE-S	8.0 @	5.11 =\$	40.88
1219534*	DISTRIBUTOR DRIVE BELT-S	1.0 @	81.00 =\$	81.00
1219533*	BELT COVER-S	1.0 @	95.76 =\$	95.76
1113656*	HEAD GASKET SET-S	2.0 @	318.00 =\$	636.00
1419907*	CONNECT ROD BEARING-S	16.0 @	13.70 =\$	219.20
1419525*	BEARING 1-S	1.0 @	59.24 =\$	59.24
1419523*	BEARING 2-S	1.0 @	49.25 =\$	49.25
1419439*	MAIN BEARING-S	3.0 @	29.25 =\$	87.75
1419521*	BEARING 3-S	2.0 @	46.94 =\$	93.88
1419438	MAIN BEARING-S	3.0 @	79.43 =\$	238.29
1401245*	THRUST RING SET-S	1.0 @	32.03 =\$	32.03
1400239*	MAIN BEARING-S	1.0 @	23.46 =\$	23.46
1210787*	EXTERNAL VALVE SPRING-S	16.0 @	24.95 =\$	399.20
1210796*	INTERNAL VALVE SPRING-S	16.0 @	24.95 =\$	399.20
1210794*	WASHER-S	16.0 @	5.54 =\$	88.64
1211241*	VALVE GUIDE-S	16.0 @	32.31 =\$	516.96
VA854	CLAMP SET-S	1.0 @	100.00 =\$	100.00
61211211	LAMBO BADGE-S	1.0 @	88.38 =\$	88.38
921153*	DCNF REBUILT KIT-S	4.0 @	49.66 =\$	198.64
125311U*	EXHAUST VAVLE-S	8.0 @	50.00 =\$	400.00
V1276-75*	SEALS-S	10.0 @	3.45 =\$	34.50
5562*	HEAD GASKET MACHINING-S	2.0 @	110.00 =\$	220.00
6005RS*	BALL BEARING TENS/TIME-S	4.0 @	30.57 =\$	122.28
1108510A*	ADJ. OIL DRAIN TUBE-S	6.0 @	29.65 =\$	177.90
1526492*	ENGINE GASKET SET-S	1.0 @	634.38 =\$	634.38
017V1476-75*	SEAL 2-S	2.0 @	0.79 =\$	1.58
015V1476-75*	SEAL 1-S	3.0 @	0.95 =\$	2.85
020V1476-75*	SEAL 3-S	1.0 @	1.00 =\$	1.00
025V1476-75*	SEAL 4-S	1.0 @	1.50 =\$	1.50
228V1476-75*	SEAL 5-S	8.0 @	2.25 =\$	18.00
1210800*	VALVE ADJ SHIMS-S	16.0 @	24.97 =\$	399.52
-131*	INTAKE BUNA N ORING-S	8.0 @	2.00 =\$	16.00
-223*	INTAKE BUNA N ORING-S	8.0 @	2.00 =\$	16.00
627*	HOSE-S	3.0 @	19.08 =\$	57.24
NPN*	USED DCNF CARB TOP-S	1.0 @	90.00 =\$	90.00

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**Job03 ENGINE REBUILD**

W5DPO	SPARK PLUG-S	8.0 @	26.77 =\$	214.16	
211V88475*	CYL HEAD DRAIN ORING2-S	12.0 @	4.25 =\$	51.00	
1508565*	OIL PRESSURE SENDER-S	1.0 @	325.72 =\$	325.72	
9006*	RADIATOR HOSE-S	1.0 @	35.30 =\$	35.30	
7886*	UPPER RADIATOR HOSE-S	1.0 @	20.76 =\$	20.76	
H-153*	HEATER HOSE-S	10.0 @	1.60 =\$	16.00	
1006B-406*	HOSE END-S	2.0 @	5.06 =\$	10.12	
42X6*	HOSE FITTING-S	2.0 @	3.56 =\$	7.12	
H-177*	FUEL HOSE-S	6.0 @	1.74 =\$	10.44	
12-804*	FUEL PRI REG 1-4 PSI-S	1.0 @	39.70 =\$	39.70	
G151223*	FUEL FILTER ASSEMB 3.2-S	1.0 @	36.99 =\$	36.99	
982266ERL*	-6 3/8 ADAPTER-S	4.0 @	12.75 =\$	51.00	
981506*	-6 UNION-S	4.0 @	4.00 =\$	16.00	
981666ERL*	-6 TO 3/8 NPN ADAPTER-S	1.0 @	6.95 =\$	6.95	
S115W40	SHELL MOTOR OIL-N	18.0 @	7.75 =\$	139.50	
BA9596	OIL FILTER-S	2.0 @	19.25 =\$	38.50	
S5	ANTIFREEZE PER QT MIX-N	8.0 @	5.00 =\$	40.00	
W87878	WATER WETTER-S	1.0 @	15.95 =\$	15.95	
S9	ZDDP ANTI WEAR-N	2.0 @	21.25 =\$	42.50	
H8	HOSE FUEL-S	15.0 @	1.00 =\$	15.00	
F4155	FITTINGS FUEL-S	6.0 @	6.50 =\$	39.00	
V45123	PILOT BEARING-S	1.0 @	20.00 =\$	20.00	
1210800	VALVE ADJ PAD/SHIM SET-S	16.0 @	37.62 =\$	601.92	
801-10-BLK	HOSE FOOT-S	25.0 @	2.98 =\$	74.50	
2-017V884	CYL DRAIN TUBE O-RINGS-S	12.0 @	0.65 =\$	7.80	
2211V884	CYL OIL DRAIN TUBE-S	12.0 @	1.50 =\$	18.00	
2801148	CAP SCREW-S	1.0 @	4.93 =\$	4.93	
6455887777	REAR CRANKSHAFT SEAL-S	1.0 @	56.00 =\$	56.00	
8945563	VALVE STEM SEALS-S	16.0 @	4.50 =\$	72.00	
AR256433	**CUSTOM PISTON SET-S	1.0 @	1850.00 =\$	1850.00	
017V884-75*	CYL HEAD DRAIN ORING-S	12.0 @	3.95 =\$	47.40	9711.15

**Job04 RADIATOR**

Labor: \$1,140.00

-REMOVE AND INSTALL RADIATOR

-RADIATOR WAS SENT

OUT FOR RECORE AND PRESSURE TESTING FOR PROPER OPERATION.

-RADIATOR TESTED AFTER REPAIR PRIOR TO INSTALLATION.

9006	CURVED RADIATOR HOSE-S	3.0 @	35.30 =\$	105.90	
60500	STICK HOSE-S	1.0 @	14.32 =\$	14.32	
FBC0300	HOSE-S	4.0 @	8.96 =\$	35.84	156.06

**Job05 MACHINE SHOP**

Labor: \$1,055.00

-REBORE AND HONE BLOCK PLATES.

-LINE HONE MAINS AND TORQUE.

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Job05 MACHINE SHOP

-FIT FLOATING PISTON PINS.

310	SILICONE SEALANT-S	2.0 @	17.00 =\$	34.00	34.00
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**Job06 MACHINE SHOP 2**

Labor:	\$90.00
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SUBLET SENT OUT FLYWHEEL FOR SURFACING.

## Job07 MACHINE SHOP 3

Labor: \$12,022.00

- CLEAN BLOCK-WIRE BRUSH, STRIP PAINT, REMOVE ALL GASKETS AND EPOXY, JET TANK CLEAN, ACID SPRAY CLEAN. PREPARED AND INSPECTED.
- DEBURE & TAP BLOCK CHAMFER, CYLINDERS
- MACHINING BLOCK- ALIGN HONE MAINS, DECK BLOCK (FACE OFF), BORE BLOCK, POWER HONE, PERFORMED SPECIAL FINISHING , TORQUE PLATE.
- CLEAN CRANK & RODS- BOIL, WIRE BRUSH, REMOVE RUST, CLEAN AND PREP, JET TANK, ACID SPRAY.
- CRANK WORK-GLASS PEEN, MAGNAFLUX CRANK SHAFT, NITRAID TEST, CHAMFER OIL HOLES, RODS MAINS, ALIGN CRANK AND MICRO FINISH.
- TURN CRANK MAINS, RODS, INDEX TURN, RADIUS TURN.
- POLISH, BALANCE ASSEMBLE.
- ROD WORK-MAGNAFLUX RODS, GLASS PEEN, RECONDITION.
- INSTALLED BUSHINGS, FIT PINS, PISTON AND RODS.
- HEAD- CLEAN, WIRE BRUSH, JET TANK, ACID SPRAY AND PREPAIR FOR WORK.
- PRESSURE TESTED AND PERFORMED VISUAL INSPECTION.
- SURFACED HEADS.
- PERFORMED VALVE JOB, 3 ANGLE, MULTI ANGLE, RADIUS VALVE JOB.
- GUIDE WORK- REMOVED AND REPLACED ALL EXHAUST AND INTAKE GUIDES AND POWER HONED.
- PORT & DEBURE- SATIN FINISH.
- POLISH HONE & ADJUST-POLISH CAM SADDLES, POLISH LIFTER BORES, COATED VALVE STEMS, SET VALVE STEM HEIGHT.
- ASSEMBLE & PAINT- INSTALL STEM SEALS, R&R INSET SPRINGS, SET UP NEW SPRINGS,

59655	FREEZE PLUG SET-S	1.0 @	68.00 =\$	68.00
36511	ACID ETCH-S	2.0 @	8.00 =\$	16.00
B12	B12-S	2.0 @	8.00 =\$	16.00
326211	EPOXY REMOVER-S	1.0 @	12.00 =\$	12.00
M3	PADS-S	1.0 @	4.00 =\$	4.00
320852	PIN BUSHINGS-S	1.0 @	162.24 =\$	162.24
301120	CRANK PLUGS FOR OIL-S	1.0 @	62.03 =\$	62.03
946632	MALLORY-S	4.0 @	29.00 =\$	116.00
62323	SPRING SHIMS-S	1.0 @	16.00 =\$	16.00
5421323	VALVE STEM SEALS-S	1.0 @	32.00 =\$	32.00
142123	HELICOILS-S	1.0 @	20.00 =\$	20.00
ME755	METAL FOR TORQUE PLATE-S	1.0 @	116.21 =\$	116.21
SP623221	SPECIAL PLUGS-S	1.0 @	26.06 =\$	26.06

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**Job07 MACHINE SHOP 3**

ALUM	ALUMINUM FROM ALCO-S	1.0 @	239.25 =\$	239.25	905.79
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**Job08 BREAK SYSTEM**
**Labor: \$4,200.00**

-REMOVE AND REPLACE BRAKE BOOSTERS UNITS, FIT NEW BRAKE LINES DO TO DIFFERENT THREAD PITCH.

-REMOVE AND INSPECT MASTER CYLINDER FOR PROPER FUNCTION (BRAKE SYSTEM MALFUNCTIONING).

-BLEED BRAKE SYSTEM.

FIT WHEEL SPACERS TO WHEEL I.D., FIT SPACER I.D. BY MACHINING.

PRESS FIT BUSHING INTO SPACER AND TURN IT TO MATCH HUB O.D.

3208683	BRAKE PIPE-S	5.0 @	32.00 =\$	160.00	
TWH9905018	SPACER SET-S	1.0 @	95.00 =\$	95.00	
TWH995154S	SPACER BOLT-S	10.0 @	3.00 =\$	30.00	
31300804	BALL JOINT HOUSING-S	1.0 @	3.98 =\$	3.98	
S4	DOT 4 - .5 LT-N	2.0 @	8.20 =\$	16.40	305.38

**Job09 STARTER**
**Labor: \$240.00**

SUBLET- SENT OUT STARTER UNIT FOR REBUILDING DUE TO WEAR.

**Job10 POWDER COATING**
**Labor: \$880.00**

SENT OUT PARTS FOR POWDER COATING AND METAL TREATING.

WRINKLE BLACK

- SUBFRAME.

-ALUMINUM VALVE COVER, INTAKE MANIFOLD ETC.

-22 OTHER VARIOUS METAL PLATES AND PARTS.

-AIR CLEANER (PAC BLACK)

-2 COVERS (BLACK WRINKLE)

**Job11 COATING**
**Labor: \$650.00**

SENT OUT EXHAUST SYSTEM FOR COATING.

EXHAUST WERE TREATED DUE TO HIGH RUST AND PITTING.

-EXHAUST HEADERS WERE CHROMED AND TREATED.

-EXHAUST WAS TREATED INSIDE AND OUTSIDE.

**Job12 POWERPLANT INSTALLATION**
**Labor: \$2,160.00**

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# Job12 POWERPLANT INSTALLATION

-INSTALLED POWERPLANT, LINES, HOSES, FITTINGS AND BRACKETS.

-WIRED IN ELECTRICAL SYSTEM.

**-SET UP TIMING AND MIXTURE SETTINGS.**

-MODIFIED FUEL DELIVERY SYSTEM, ADJUST FUEL PRESSURE, PRIMED ENGINE WITH NO START BY PROPRIETARY PROCEDURE IN ORDER TO AVOID ANY MINIMAL DAMAGE TO BEARINGS.

-ADJUST CARBURATION AND IGNITION SYSTEM.

-PERFORMED ENGINE BRAKE IN BY FIRST 100 TO 120 MILES DRIVE UP THE COAST.

-VEHICLE INSPECTED, OIL AND OIL FILTER CHANGED.

-REMOVED COOLANT AND REFILLED WITH PROPER ANTIFREEZE MIXTURE.

-PERFORMED 1ST INSPECTION AND SERVICE AFTER ENGINE OVERHAUL.

-RE-TESTED VEHICLE WITH A SHORTER DRIVE AND RE-INSPECTED. MINOR ADJUSTMENTS WERE NEEDED TO THE GEAR LEVER.

NO LEAKS WERE FOUND.

WILL RE-TEST WITH OWNER FOR FINAL CHECK AND APPROVAL

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RETURN VEHICLE WITHIN NEXT 1000 MILES FOR POST ENGINE OVERHAUL INSPECTION AND 2ND SERVICE.

FUEL	FUEL-S	1.0 @	70.00 =\$	70.00	70.00
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## Payments to VALTELLINA AUTOMOBILI

## Cost Summary

Status: Completed Work Order

Labor	37137.00
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Parts	12107.03
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Non Taxable	70.00
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Ups Shipping	645.27
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Subtotal	49959.30
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<b>Tax</b>	<b>1,089.63</b>
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Total	\$51048.93
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Payments	27000.00
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Bal Due	24048.93
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Thank you for choosing VALTELLINA AUTOMOBILI